



Генеральный директор
АО "Волжская
металлургическая компания"
_____ Самонин В.Н.
«__» _____ 2015 г.

Главный технолог
АО «Волжская
металлургическая компания»
_____ Бочкарёв Н.В.
"__" _____ 2015 год

НОМЕНКЛАТУРА

**стыкоперекрывающих профилей и
порогов из алюминиевых сплавов**

A-00110485-043-2015

Инв. № подл.	Подп. и дата
Взам. инв. №	Инв. № дубл.
Подп. и дата	Подп. и дата

г. Жигулёвск

1. Общая часть

Алюминиевые профили изготавливаются методом горячего прессования из алюминиевого сплава алюминий-магний-кремний в соответствии со следующими стандартами:

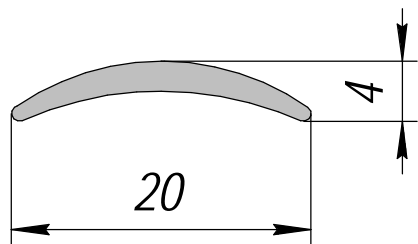
- химический состав по ГОСТ-4784-97.

- размерный допуск профилей по ГОСТ 22233-2001, ГОСТ 8617-81.

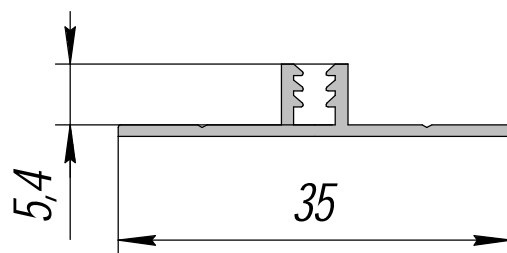
- механические свойства по ГОСТ 22233-2001, ГОСТ 8617-81.

Поверхности профилей должны иметь:

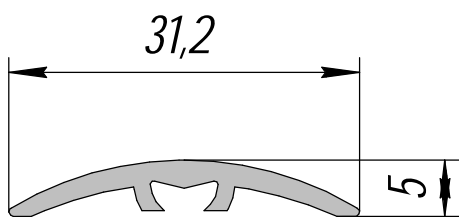
- порошковое полимерное по ГОСТ 9.410-88 применяемые для защиты от коррозии.



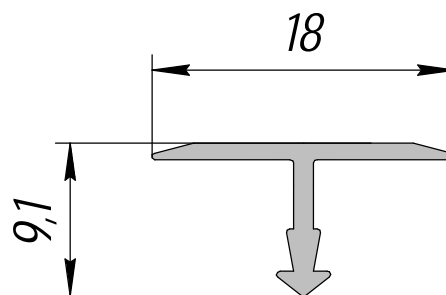
HP-415; 0,092кг/п.м.



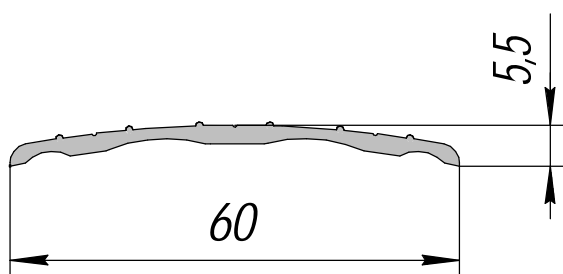
HP-447; 0,135кг/п.м.



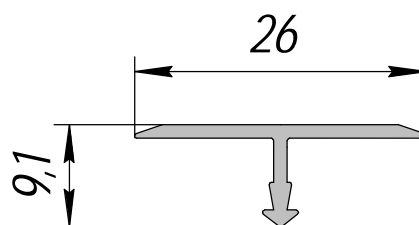
HP-416; 0,178кг/п.м.



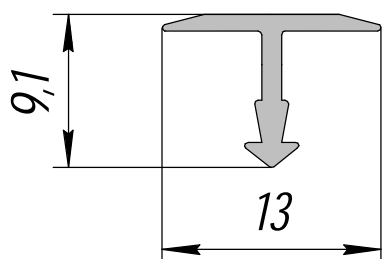
HP-448; 0,077кг/п.м.



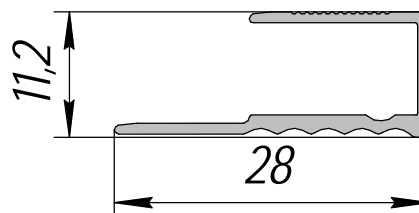
HP-417; 0,339кг/п.м.



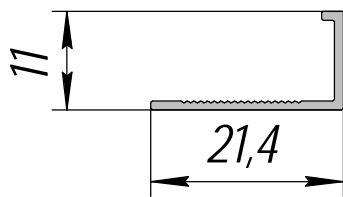
HP-449; 0,11кг/п.м.



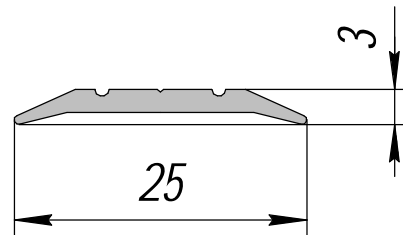
HP-446; 0,063кг/п.м.



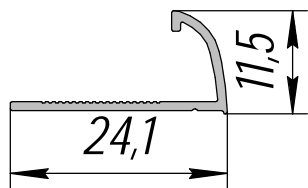
HP-450; 0,154кг/п.м.



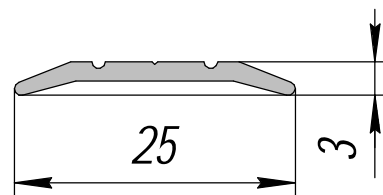
HP-451; 0,085кг/п.м.



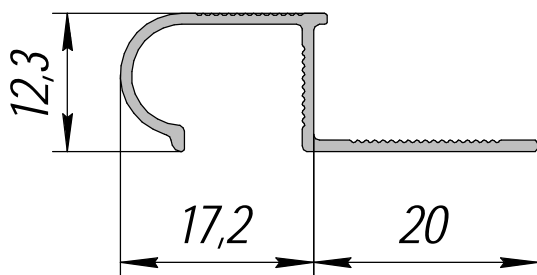
HP-455; 0,112кг/п.м.



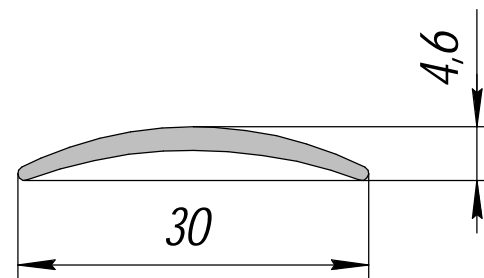
HP-452; 0,098кг/п.м.



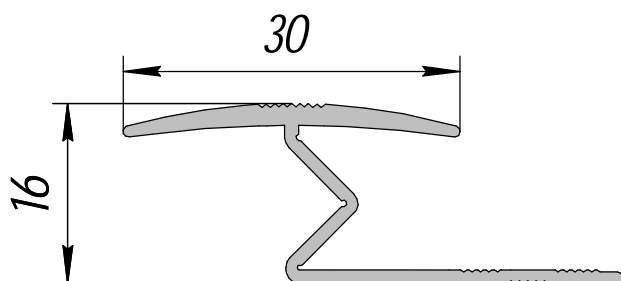
HP-455-01; 0,106кг/п.м.



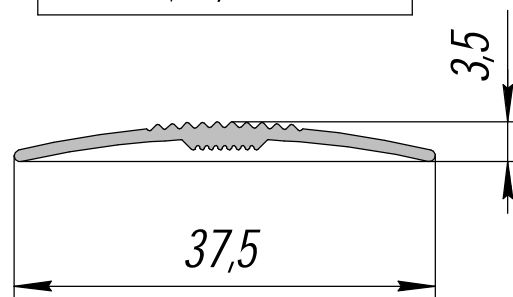
HP-453; 0,158кг/п.м.



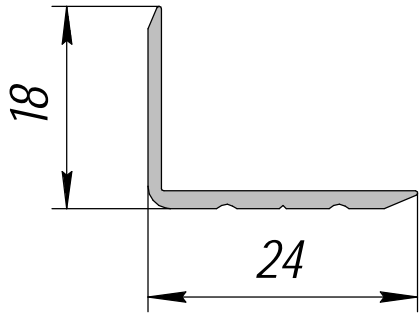
HP-456; 0,142кг/п.м.



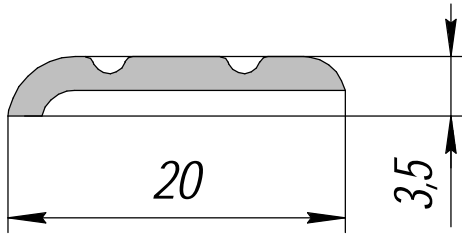
HP-454; 0,276кг/п.м.



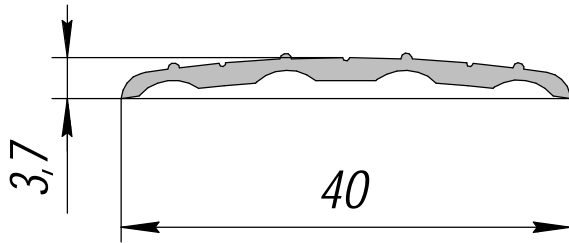
HP-457; 0,132кг/п.м.



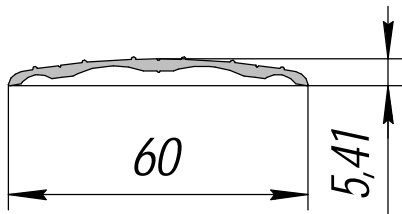
HP-458; 0,145кз/п.м.



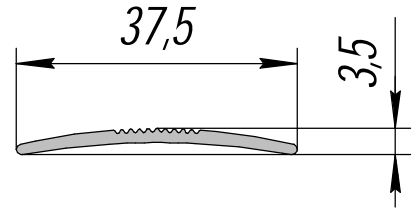
HP-459; 0,097кз/п.м.



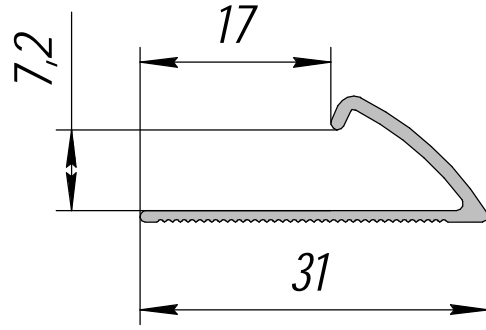
HP-460; 0,176кз/п.м.



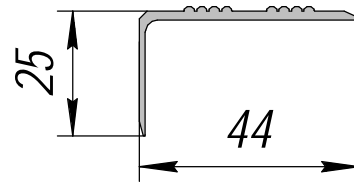
HP-461; 0,298кз/п.м.



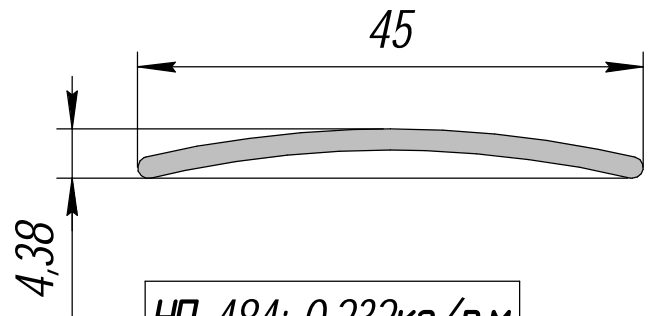
HP-464; 0,165кз/п.м.



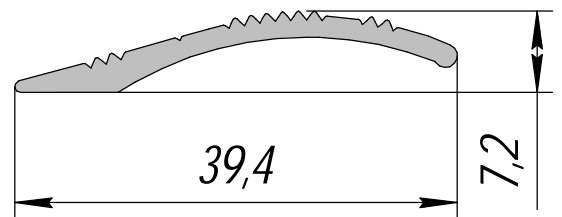
HP-465; 0,135кз/п.м.



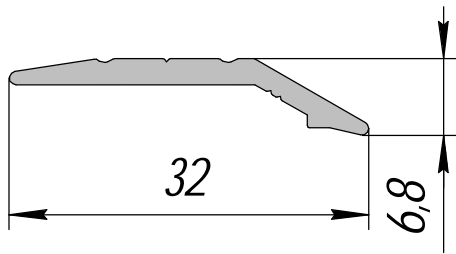
HP-483; 0,318кз/п.м.



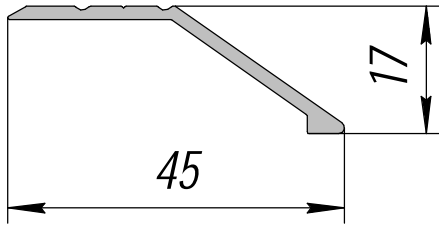
HP-484; 0,232кз/п.м.



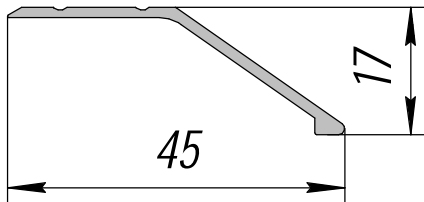
HP-485; 0,222кз/п.м.



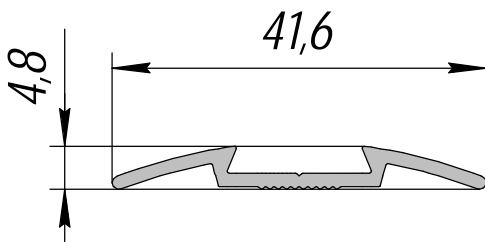
HP-486; 0,182кг/п.м.



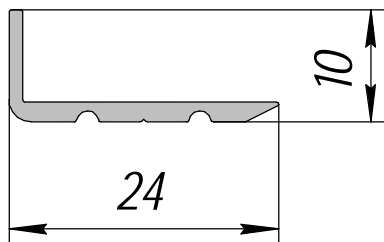
HP-487; 0,246кг/п.м.



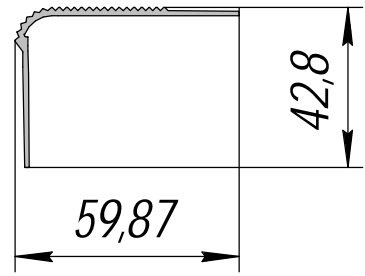
HP-487-01; 0,201кг/п.м.



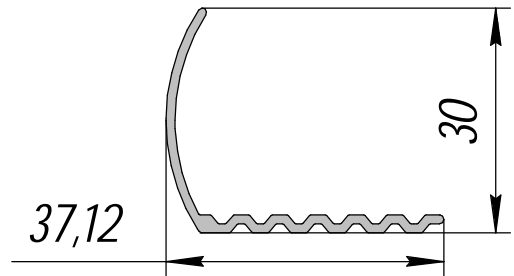
HP-488; 0,203кг/п.м.



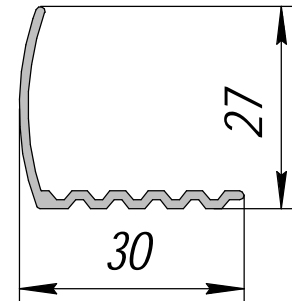
HP-489; 0,127кг/п.м.



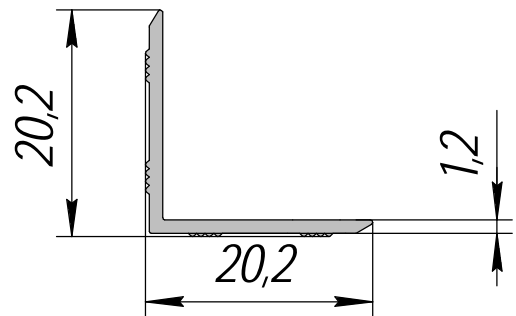
HP-490; 0,428кг/п.м.



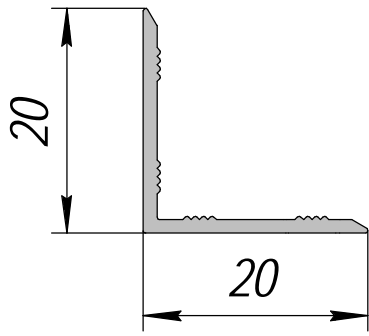
HP-491; 0,231кг/п.м.



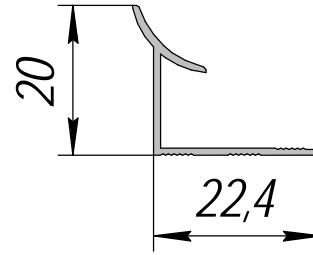
HP-491-01; 0,196кг/п.м.



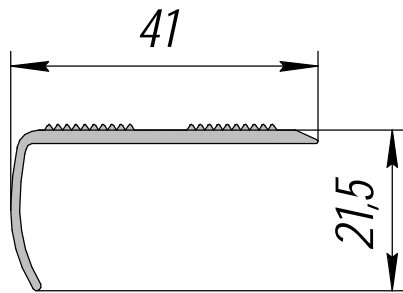
HP-492; 0,128кг/п.м.



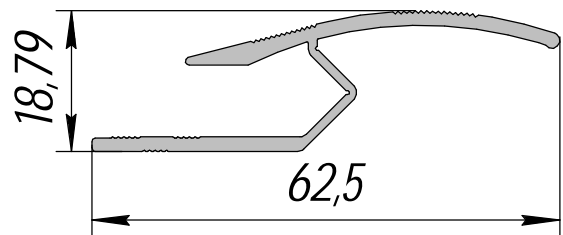
HP-493; 0,129кг/п.м.



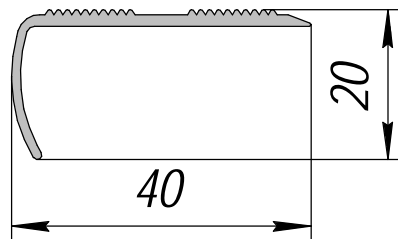
ПА-274; 0,128кг/п.м.



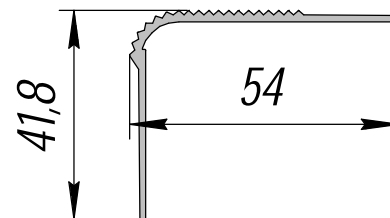
HP-494; 0,279кг/п.м.



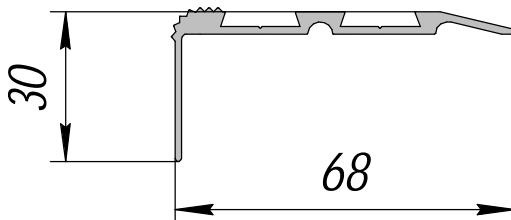
ПА-277; 0,466кг/п.м.



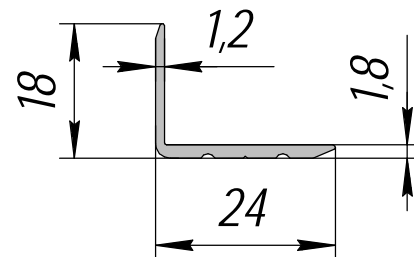
HP-494-01; 0,238кг/п.м.



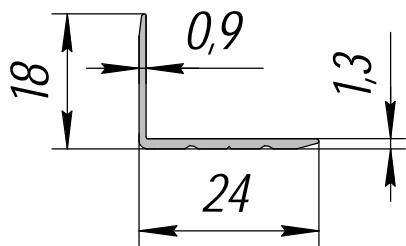
ПА-279; 0,379кг/п.м.



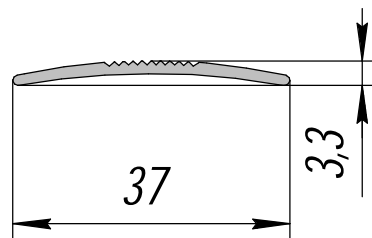
HP-495; 0,519кг/п.м.



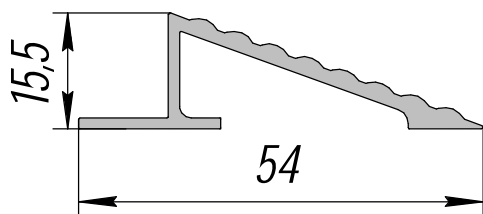
ПА-280; 0,156кг/п.м.



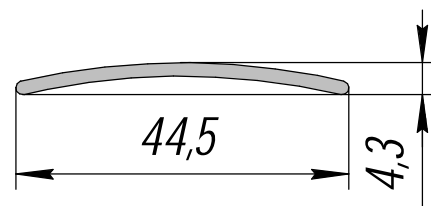
ПА-280-01; 0,117кг/п.м.



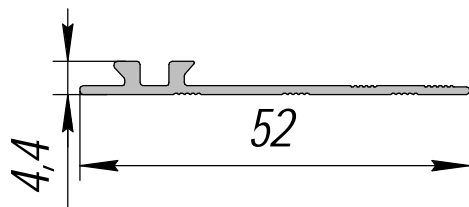
ПА-286; 0,151кг/п.м.



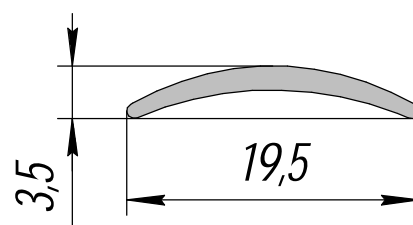
ПА-281; 0,399кг/п.м.



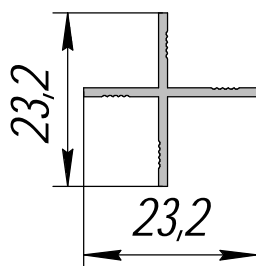
ПА-287; 0,217кг/п.м.



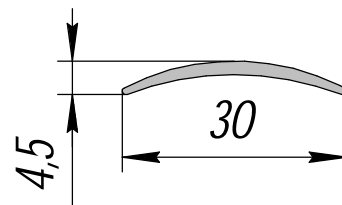
ПА-282; 0,207кг/п.м.



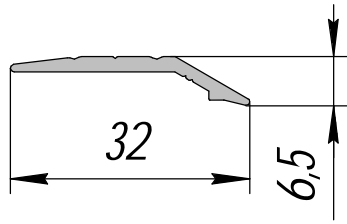
ПА-288; 0,075кг/п.м.



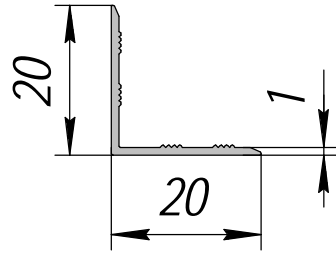
ПА-285; 0,143кг/п.м.



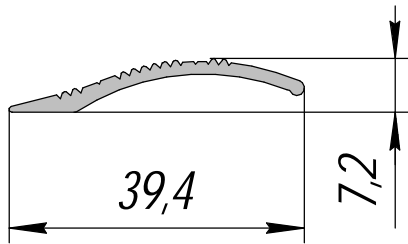
ПА-289; 0,126кг/п.м.



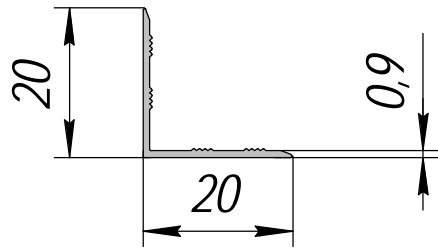
ПА-290; 0,159кг/п.м.



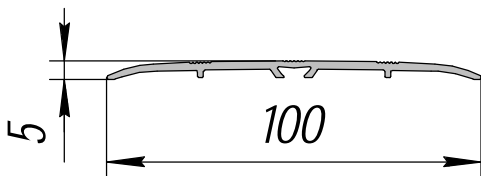
ПА-296; 0,109кг/п.м.



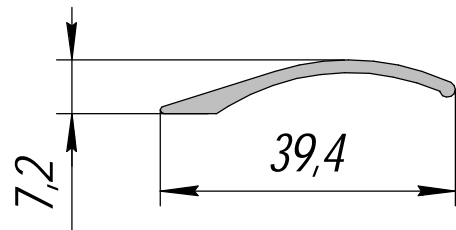
ПА-291; 0,199кг/п.м.



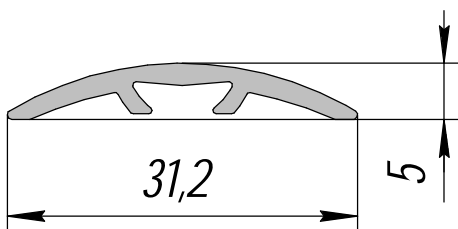
ПА-296-01; 0,098кг/п.м.



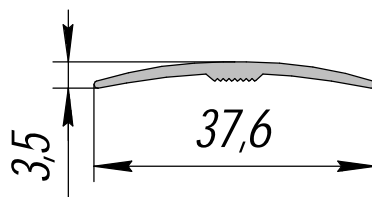
ПА-294; 0,588кг/п.м.



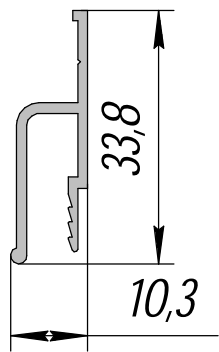
ПА-321; 0,204кг/п.м.



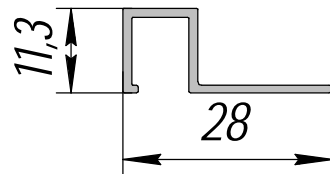
ПА-295; 0,166кг/п.м.



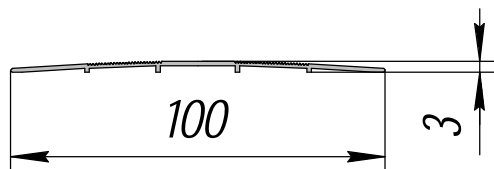
ПА-322; 0,158кг/п.м.



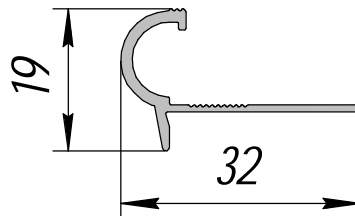
СПП-2; 0,222кг/п.м.



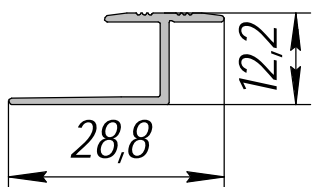
СПП-12-01; 0,149кг/п.м.



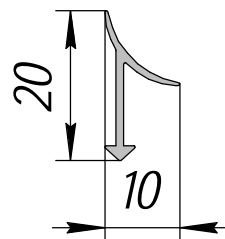
СПП-3; 0,320кг/п.м.



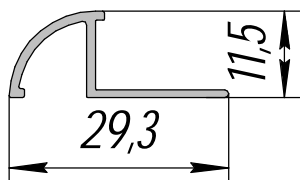
СПП-13; 0,172кг/п.м.



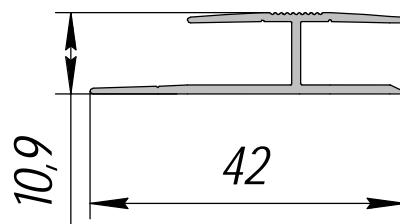
СПП-5; 0,132кг/п.м.



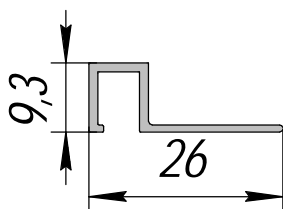
СПП-14; 0,078кг/п.м.



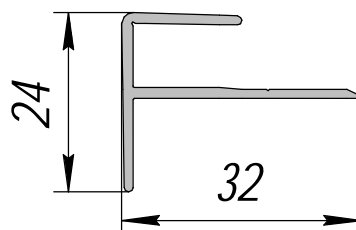
СПП-11; 0,144кг/п.м.



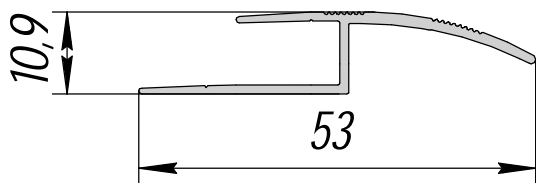
СПП-15; 0,234кг/п.м.



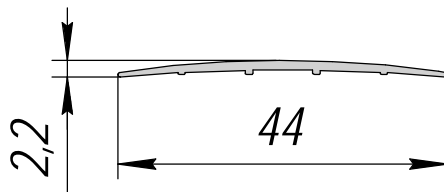
СПП-12; 0,130кг/п.м.



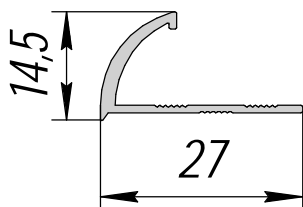
СПП-16; 0,246кг/п.м.



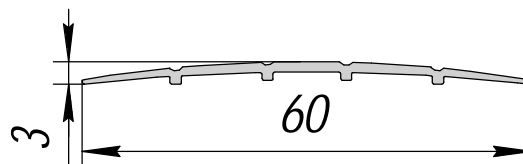
СПП-17; 0,252кг/п.м.



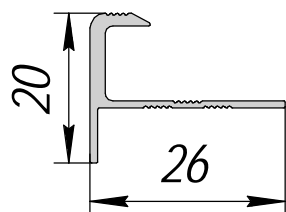
СПП-24; 0,131кг/п.м.



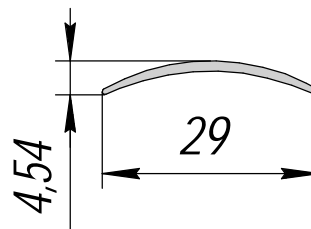
СПП-19; 0,147кг/п.м.



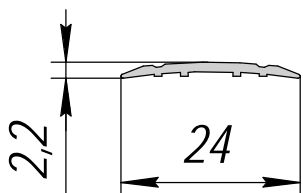
СПП-25; 0,195кг/п.м.



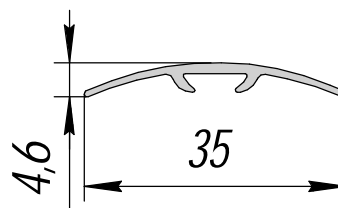
СПП-20; 0,169кг/п.м.



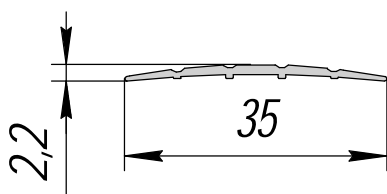
СПП-26; 0,096кг/п.м.



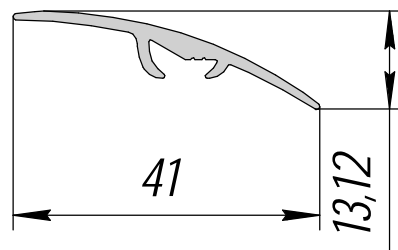
СПП-22; 0,079кг/п.м.



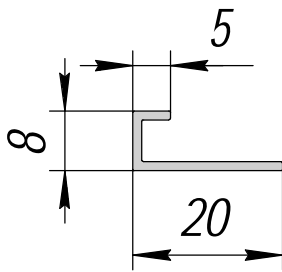
СПП-27; 0,128кг/п.м.



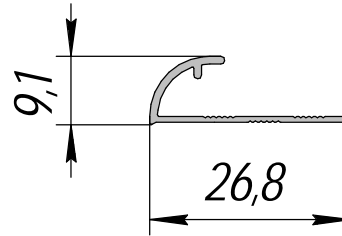
СПП-23; 0,099кг/п.м.



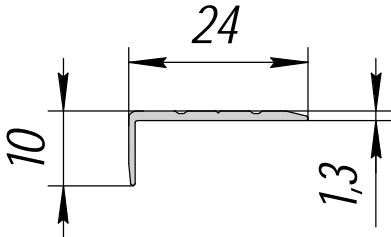
СПП-28; 0,224кг/п.м.



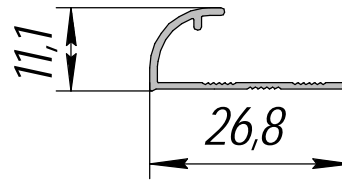
СПП-29; 0,099кг/п.м.



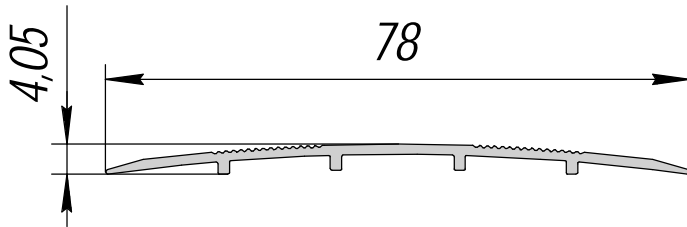
СПП-34; 0,097кг/п.м.



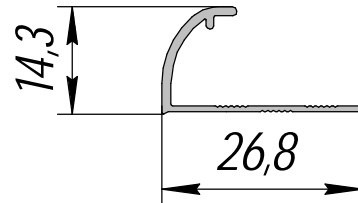
СПП-30; 0,098кг/п.м.



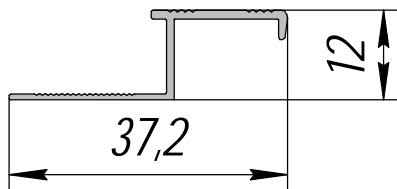
СПП-35; 0,102кг/п.м.



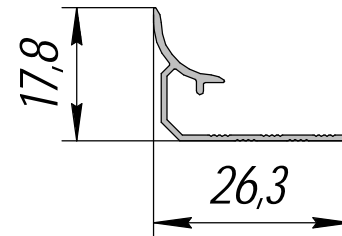
СПП-31; 0,303кг/п.м.



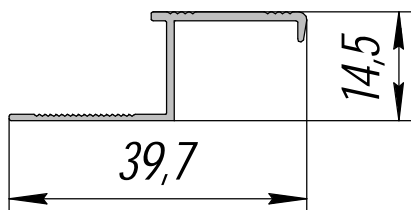
СПП-36; 0,119кг/п.м.



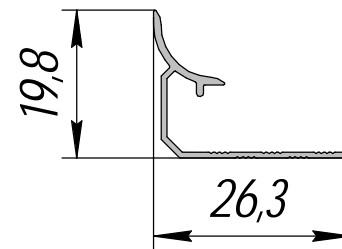
СПП-32; 0,140кг/п.м.



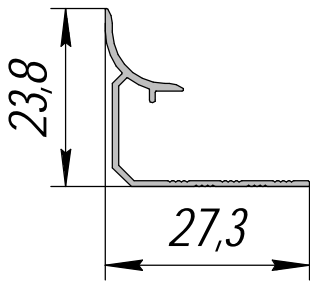
СПП-37; 0,113кг/п.м.



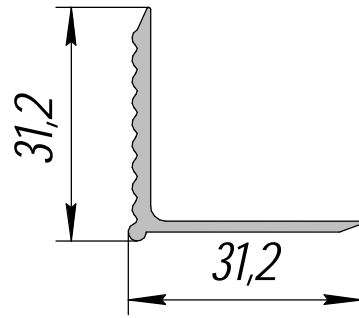
СПП-33; 0,155кг/п.м.



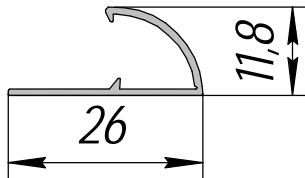
СПП-38; 0,117кг/п.м.



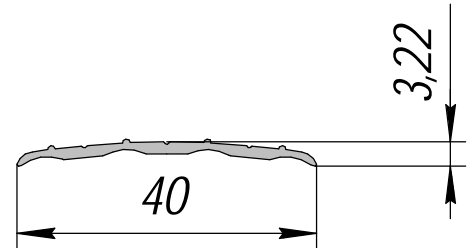
СПП-39; 0,130кг/п.м.



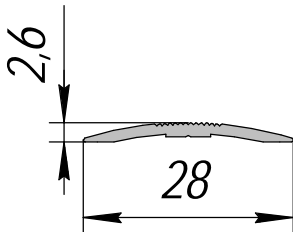
СПП-49; 0,290кг/п.м.



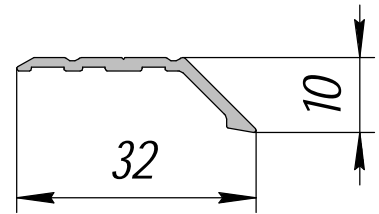
СПП-40; 0,117кг/п.м.



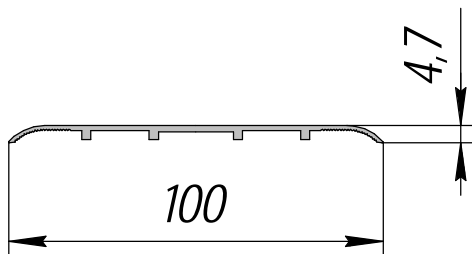
СПП-50; 0,144кг/п.м.



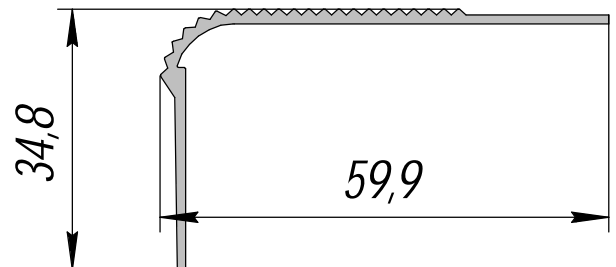
СПП-46; 0,106кг/п.м.



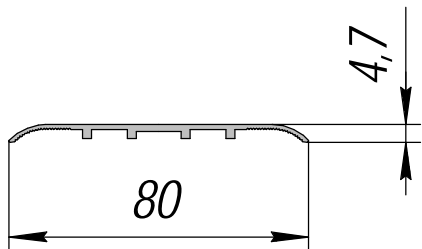
СПП-51; 0,145кг/п.м.



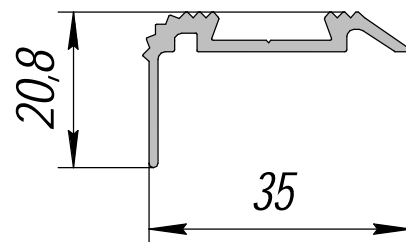
СПП-47; 0,435кг/п.м.



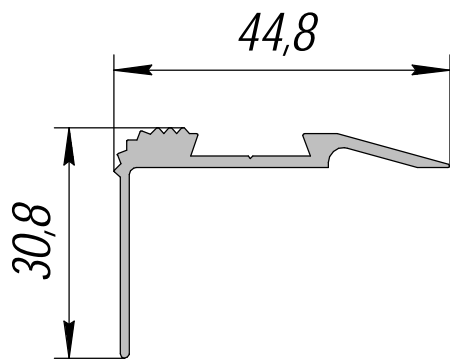
СПП-52; 0,359кг/п.м.



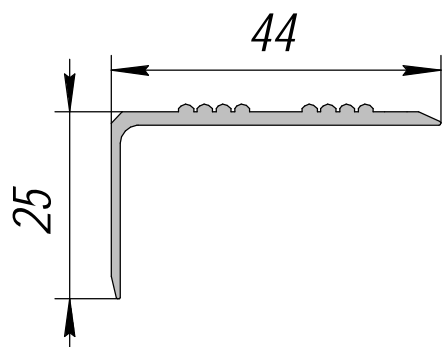
СПП-48; 0,353кг/п.м.



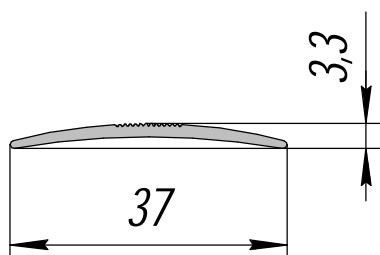
СПП-53; 0,273кг/п.м.



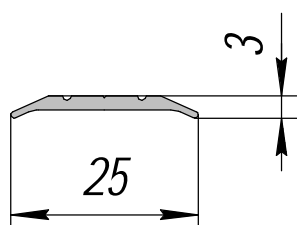
СПП-54; 0,366кг/п.м.



СПП-55; 0,318кг/п.м.



СПП-57; 0,151кг/п.м.



СПП-58; 0,105кг/п.м.